

# **20SR7 Reel Mower**

**John Deere Horicon Works  
TM1432 (24APR90)**

LITHO IN U.S.A.  
ENGLISH

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*All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.*

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A John Deere ILLUSTRATION™ Manual

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# Section 10 GENERAL INFORMATION

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## **INTRODUCTION**

This manual is part of a total service support program.

**FOS MANUALS—REFERENCE**

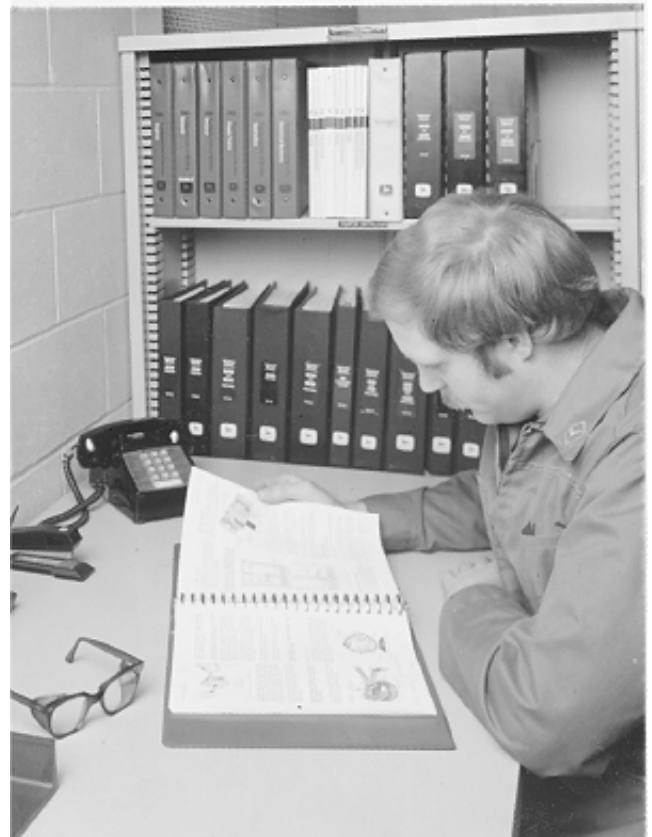
**TECHNICAL MANUALS—MACHINE SERVICE**

**COMPONENT MANUALS—COMPONENT SERVICE**

Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic types of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced technicians.

Technical Manuals are concise service guides for specific machines. Technical manuals are on-the-job guides containing only the vital information needed by an experienced service technician.

Component Technical Manuals are concise service guides for specific components. Component Technical Manuals are written as stand alone manuals covering multiple machine applications.



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## FEATURES OF THIS TECHNICAL MANUAL

John Deere ILLUSTRATION format emphasizing illustrations and concise instructions in easy-to-use modules.

Emphasis on diagnosis, analysis, and testing so you can understand the problem and correct it.

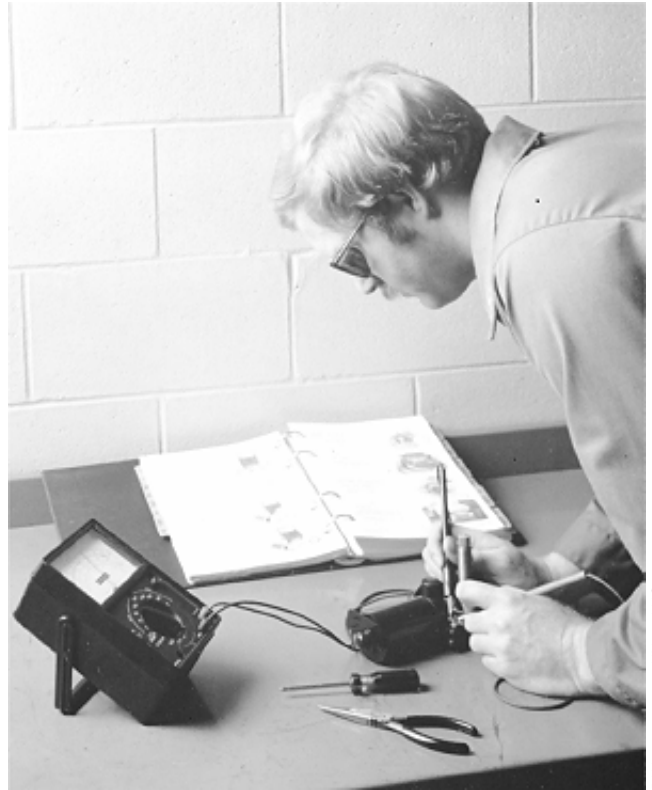
Diagnostic information presented with the most logical and easiest to isolate problems first to help you identify the majority of routine failures quickly.

Step-by-step instructions for teardown and assembly.

Summary listing at the beginning of each group of all applicable specifications, wear tolerances, torque values, essential tools, and materials needed to do the job.

An emphasis throughout on safety—so you do the job right without getting hurt.

This technical manual was planned and written for you—an experienced service technician. Keep it in a permanent binder in the shop where it is handy. Refer to it when you need to know correct service procedures or specifications.



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## UNITS OF MEASURE



This machine is of metric design.

For your convenience, most specifications are given in metric measurement with the customary U.S. measurement following.

Some specifications cannot be converted. These appear in metric only.

Most hardware is metric. Specified metric hardware must be used for replacement.



**CAUTION: Use only metric tools. Other tools may not fit properly. They may slip and cause injury.**

Throughout this manual, dimensions are shown as follows: 1.75 mm (0.069 in.). The measurement in parentheses is converted from the design dimension.

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**SAFETY AND YOU**

This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.



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